

Friday, 08/08/2008 9:54:24 AM

Linda Lacelle

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

**Drawing Name** 

: CUP

Job Number **Estimate Number**  : 41075 - 17

: 13106

P.O. Number

S.O. No. :

Type

Part Number

: D30093

This Issue

: 08/08/2008

**Drawing Number** 

Prsht Rev.

: NC

. D3009 REV B

First Issue

: 11

: MACHINED PARTS

Project Number **Drawing Revision** 

: N/A : B

Previous Run

: 40613

Material Due Date

: 08/08/2008

Written By

Comment

Checked & Approved By

new issue

Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD veryfied

by:ec

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304R1000

304 round bar 1.00



Comment: Qty.:

0.6035 f(s) 0.0503 f(s)/Unit Total:

304/316 SS ROUND BAR

Material: AISI304/316 SS 1.00" Ø Round Bar

(M304R1000)

Batch: M18188

2.0

Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009

FOLIO REV: A DWG REV: 3

2-DEBURR AS REQUIRED QC2

3.0

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



5.0



Comment: SECOND CHECK

PACKAGING 1

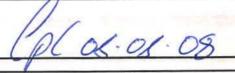
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:





Friday, 00/08/2008 9:54:24 AM Linda Lacelle

## **Process Sheet**

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUP

Job Number: 41075

Job Number:

6.0

Part Number: D30093

Seq. #:



Machine Or Operation:

Comment: FINAL INSPECTION/W/O RELEASE

QC21

Description:

FINAL INSPECTION/W/O RELEASE



(8)

Job Completion



MF 08-08-12

		~75
DART AEROSPACE LTD	Work Order:	4(01)
DAIL! ALICO! ACL LID	-10 - 10 - 10 - 10 - 10 - 10 - 10 - 10	1.
Description: Cup	Part Number:	D3009-3
Description: Cup		
Inspection Dwg: D3009 Rev: B		Page 1 of

	Х	First Arti	cle	Prof	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	nments
Ø0.875	+0.000/-0.005	Ø.872	<b>√</b> ,				
Ø0.750	+0.008/-0.001	0.750	J				
Ø0.266	+0.006/-0.001	8.271	V		14		
R0.062	+/-0.010	20.062	1				
0.094	+/-0.010	097	V				
0.353	+/-0.010	353	<b>V</b>				
0.063	+/-0.010	.058	V/				
R0.032 x 45°	+/-0.010	Q. 030 X45					
	=71 Vm	Audited by:	full ob.c	3.08	Prototype App	proval:	N/A N/A
Rev Date	Change				Re	vised by /EC/DD	Approve

UNEOPMS\Ouality	Assurance\approved	QA\FAI	revD
H: \FURIVIO \Quality	Madulatice approved	- Car	